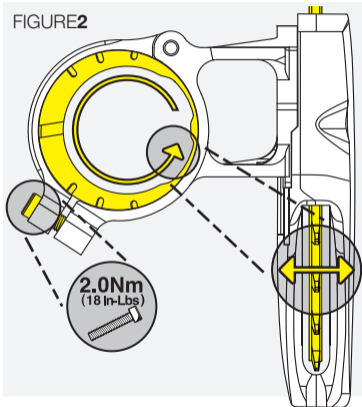


- 1) Clean clamping surfaces.
- 2) Adjust the upper slider height leaving a 3mm gap between ring and upper slider. Tighten bolt to 0.9Nm(7.9 In-lbs) (Fig. 1).
- 3) Rotate insert until ring aligns with the center seam of the upper slider. Tighten clamp bolt to 2.0Nm(18 In-lbs) (Fig. 2).

FIGURE 2



e*thirteen components
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405 EAST D STREET
PETALUMACA 94952
+1.800.801.9936